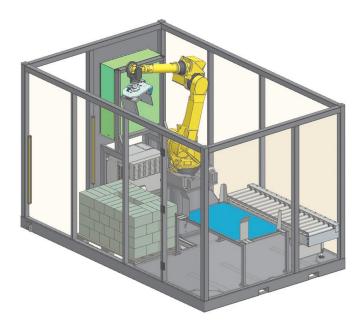




## The Plug & Play Robotic Palletizer in a Box



Ideal ForCarton Boxes, Multipacks,<br/>Trays,Totes, BagsProductivityUp to 12 cycles per minuteOperationSemi-Automatic Operation



**PalletMat series** is a Plug & Play Robotic Palletizer in a Box that receives products directly from the production line and palletizes them according to pre-defined patterns.

With the use of a robotic arm from leading Japanese manufacturer **FANUC**, it ensures high speed and precise product handling while its compact design makes it ideal for sites with limited available space.

The **"Plug & Play"** features of PalletMat series make its integration to the line extremely easy. Non-specialized personnel can install, commission and even move the system to different lines within the factory (the system is forklift movable).

**PalletMat Model SP6** is a semi-automatic robotic system that receives products from a single infeed and palletizes on a pallet positioned on the floor. Once the palletizing operation is finished, the system signals the operator to remove the full pallet and add a new one to be palletized.

Due to its small footprint, inherent flexibility, and fast ROI, PalletMat-SP6 is ideal for small-to-medium productions and sites with limited available space, such as Pharma, Food, Animal Feed, Plastics, Coffee, etc.

PalletMat SP6 is IoT ready and incorporates the latest technologies of Industry 4.0.



### Reliability / Safety / Minimum Maintenance

PalletMat Series incorporates our 30 years of engineering excellence and combines intelligent design, top quality materials and robust construction, providing increased productivity, high precision, minimum downtime and very low maintenance requirements. PalletMat is a system for life.

### Flexibility / Productivity Assurance / Minimized Operational Cost

PalletMat is designed to handle various pre-defined products or patterns with quick changeovers. Moreover, the system is forklift movable and can be easily moved to operate on other production lines within the factory.

### Upgradability

PalletMat can easily be upgraded to cover new requirements, such as new products and patterns, increased productivity, automatic pallet discharge, etc.





# **PALLETMAT-SP6**

The Plug & Play Robotic Palletizer in a Box

Handled products	Carton boxes, Display Boxes, Trays, Multipacks, Bags, Totes
Productivity	max 12 cycles per minute
Operation	Semi-automatic
Pallet Positions	Single Pallet on Floor
PRODUCTS & PALLET TYPES &	DIMENSIONS
Minimum Product Size (LxWxH)	230 x 150 x 100 mm
Maximum Product Size (LxWxH)	600 x 400 x 400 mm
Maximum Product Weight	40 kg
Pallet Type	EUR & CHEP
Maximum Load Height	Up to 1500mm; option 1800mm
Forklift, Pallet Truck	Electric and Manual Pallet Truck
MACHINE DESIGN	
Packed Dimensions (LxWxH)	3.830 x 2.400 x 2.300 mm
Working Dimensions (LxWxH)	3.830 x 2.400 x 3.000 mm
Infeed conveyor (LxH)	Roller Conveyor 1830 (L) mm x 451 (W) mm
Approx. Weight	2.000 kg, forklift movable
Standard Robotic Arm	FANUC
Gripper Operation	Mechanical
CONTROL	
PLC	Siemens
HMI	Siemens
Remote Access	Pre-installed in the system for remote assistance
SAFETY	
Safety System	Full Fencing plus safety curtain sensors, Double Emergency Stop circuit, Door Interlocks, CE Certification
SUPPLY REQUIREMENTS	
Power Supply	3 x 32A / 400V - 50 Hz (3P + N + GND)
Air Supply	6 Bar
WARRANTY	
	1 Year - Unlimited Cycles

**Optional Features** 

PAI

mat

Gripper options for handling various type of products (bags, totes, etc)
Multiple product pick - increased productivity
Automatic carton interlayer placement
Dusseldorf, Plastic, etc
Automatic Pallet Handling by Mobile Robots (AMR)



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